



PIPE & COUPLING

SUBMITTAL Q NO-HUB® CAST IRON SOIL PIPE & FITTINGS

Tyler Pipe/Soil Pipe Division • 11910 CR 492 • Tyler, TX 75706 • (800) 527-8478

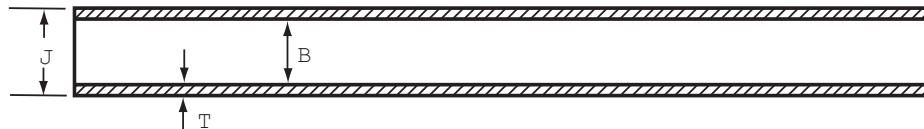
Specifications:

All 1½ inch diameter and larger cast iron soil pipe and fittings for above and below grade soil, waste, vent lines, rain water conductors and storm drainage lines shall bear the registered insignia Q or Q NO HUB® indicating that these items used in the sanitary system comply with the Cast Iron Soil Pipe Institute Standards 301 or ASTM A888.



Standards:

- CISPI 301: Hubless Cast Iron Soil Pipe & Fittings
- ASTM A 888: Hubless Cast Iron Soil Pipe & Fittings
- ASTM C 564: Rubber Gaskets for Cast Iron Soil Pipe & Fittings



NO-HUB PIPE, TEN-FOOT LAYING LENGTH

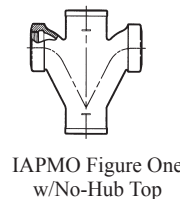
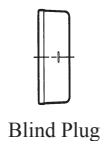
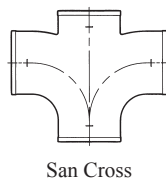
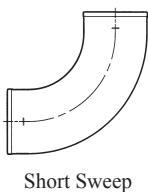
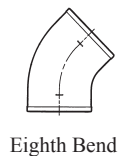
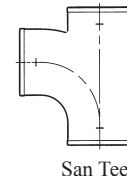
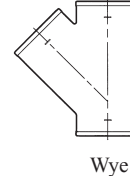
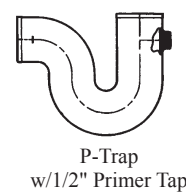
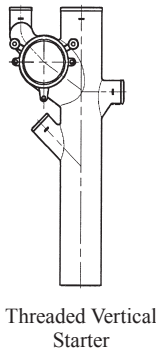
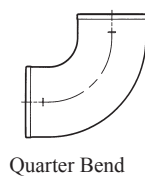
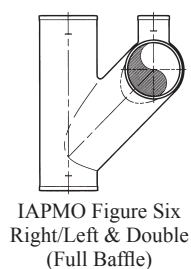
Size	Wt. per 10'* lbs.	Per Bundle	
		Pieces	Wt. lbs.
1½	25	54	1350
2	36	54	1955
3	52	36	1855
4	74	27	2013
5	94	24	2256
6	110	18	1998
8	180	15	2718
10	258	8	2084
12	325	6	2130
15	497	4	2060

*Note: Weights approximate, for shipping purposes only.

NO-HUB, TEN-FOOT LAYING LENGTH DIMENSIONS AND TOLERANCES

Size	Hubless Pipe Barrels		T Thickness	
	B Inside Diameter	J Outside Diameter	Nom.	Min.
1½	1.50±.09	1.90±.06	.16	.13
2	1.96±.06	2.35±.09	.16	.13
3	2.96±.06	3.35±.09	.16	.13
4	4.00±.06	4.38±.09-.05	.19	.15
5	4.94±.09	5.30±.09-.05	.19	.15
6	5.94±.09	6.30±.09-.05	.19	.15
8	7.94±.13	8.38±.13-.09	.23	.17
10*	10.00±.13	10.56±.09	.28	.22
12	11.94±.09	12.50±.09	.28	.22
15	15.11±.09	15.83±.09	.36	.30

* O.D. Barrel out of round tolerance of ±.04 is permitted.



NOTE: Tyler Pipe Company strongly recommends that its hubless cast iron pipe & fittings be joined with shielded couplings manufactured in accordance with CISPI 310. The use of unshielded couplings or any coupling not meeting the above specifications will void the product warranty.